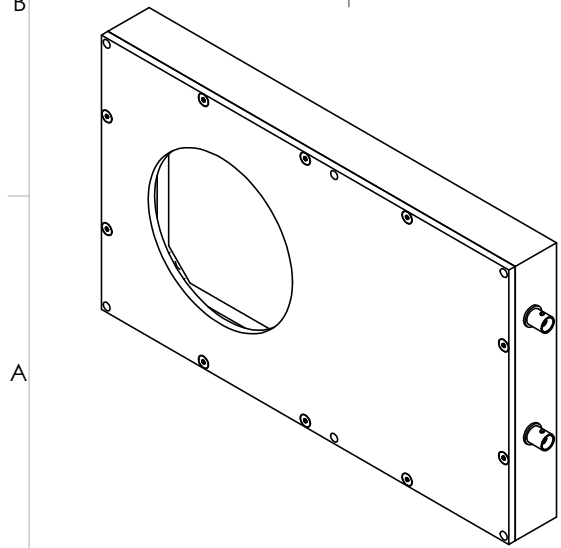
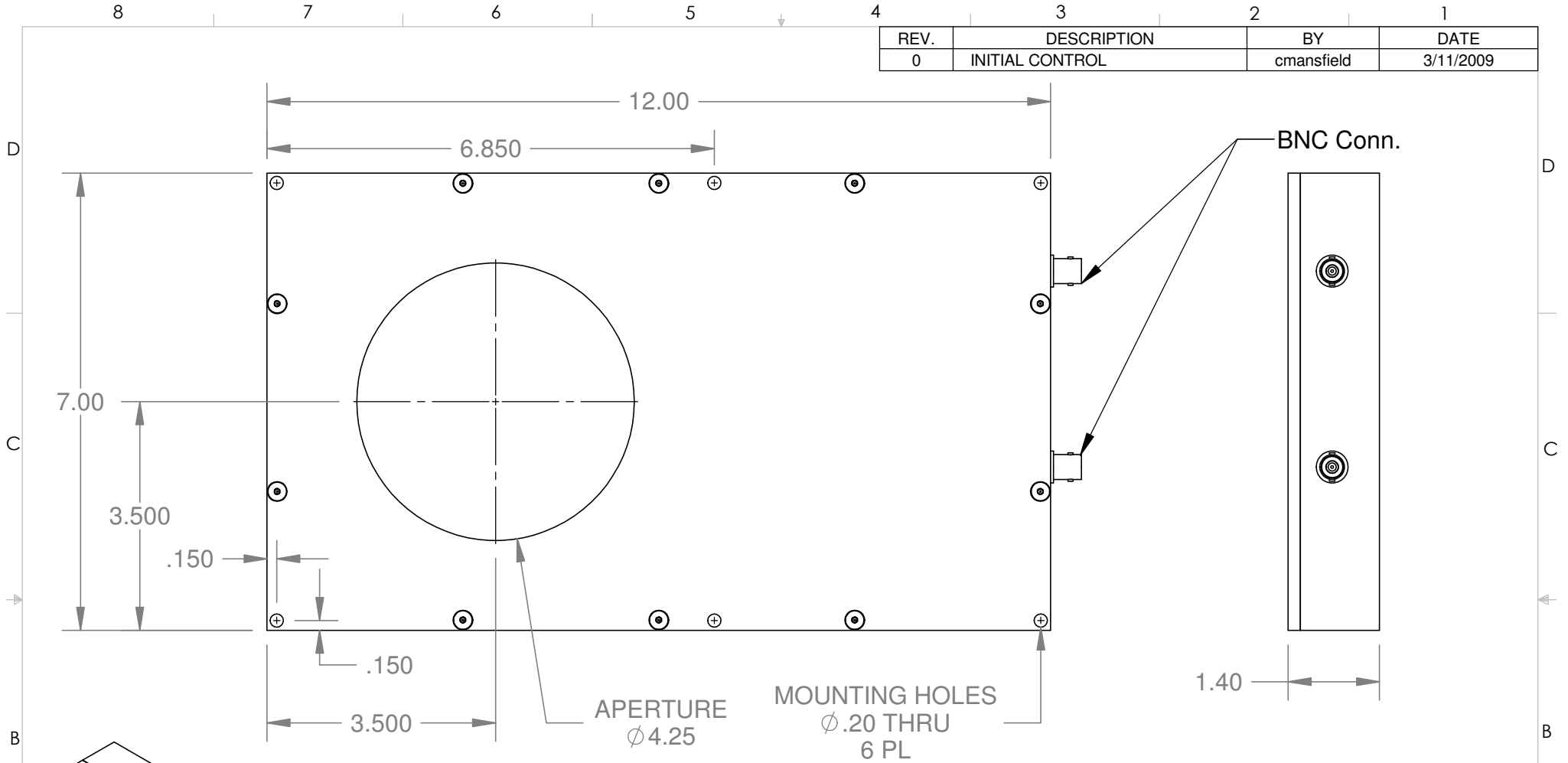


REV.	DESCRIPTION	BY	DATE
0	INITIAL CONTROL	cmansfield	3/11/2009



UNSPECIFIED LIMITS DIMENSIONS IN INCHES	
FRACTIONS	± 1/32
DECIMALS	.XX ± .010 .XXX ± .005
HOLE DIA'S	.XX ± .005 .XXX ± .001
ANGLES	± 0° 30'
BENDS	± 2°
PERPENDICULARITY	.003/INCH
CONCENTRICITY	.003 TIR
STRAIGHTNESS &/OR FLATNESS: .005/INCH	
THREADS: EXTERNAL - CLASS 2A INTERNAL - CLASS 2B	
UNMARKED ANGLES, BENDS & INTERSECTIONS: 90°	
MACHINED SURFACES: 63 OR BETTER	
REMOVE ALL BURRS & SHARP CORNERS	
SAMPLES MUST BE APPROVED BY ENGINEERING DEPARTMENT PRIOR TO STARTING PRODUCTION	
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DO NOT SCALE DRAWING	
DATE PRINTED	
APPROVALS	DATE
DRAWN cmansfield	3/11/09
CHECKED	
MATERIAL 6061-T6 AL	
FINISH BLACK ANODIZE	



Head Assembly, 20-23 Rect., OD			
SIZE A	FSCM NO.	DRAWING NO. 03112009-01 OD	REV. 0
SCALE 1:2.25	RELEASE DATE:	SHEET 1	OF 1