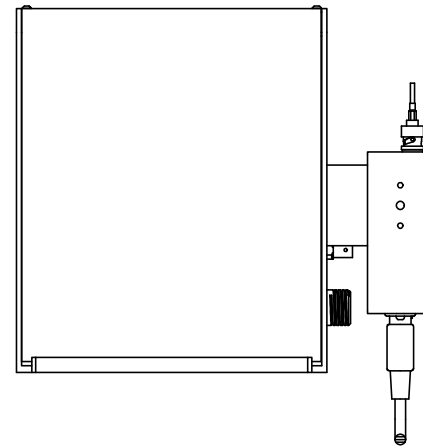
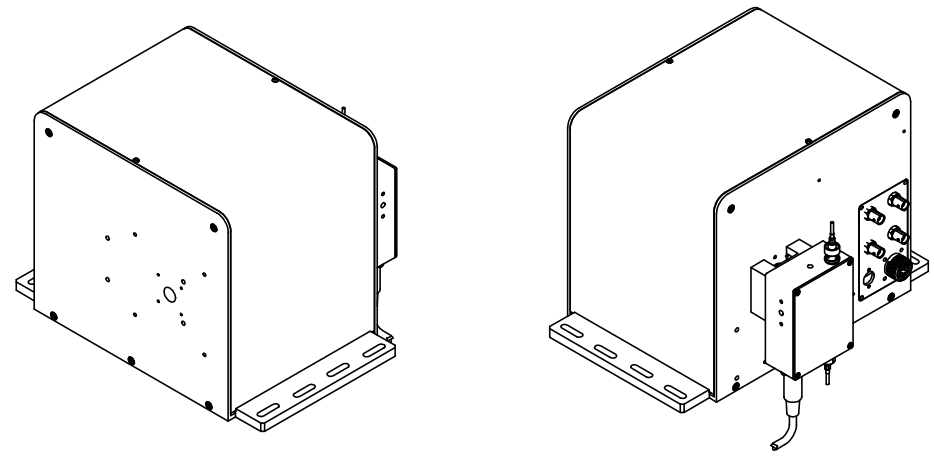


REV.	DESCRIPTION	BY	DATE
0	INITIAL CONTROL.	cmansfield	1/18/2017



UNSPECIFIED LIMITS DIMENSIONS IN INCHES	
FRACTIONS	± 1/32
DECIMALS	.XX ± .010 .XXX ± .005
HOLE DIA's	.XX ± .005 .XXX ± .001
ANGLES	± 0° 30'
BENDS	± 2°
PERPENDICULARITY	.003/INCH
CONCENTRICITY	.003 TIR
STRAIGHTNESS &/OR FLATNESS: .005/INCH	
THREADS: EXTERNAL - CLASS 2A INTERNAL - CLASS 2B	
UNMARKED ANGLES, BENDS & INTERSECTIONS: 90°	
MACHINED SURFACES: 63 OR BETTER	
REMOVE ALL BURRS & SHARP CORNERS	
SAMPLES MUST BE APPROVED BY ENGINEERING DEPARTMENT PRIOR TO STARTING PRODUCTION	
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DO NOT SCALE DRAWING	
DATE PRINTED	
APPROVALS	DATE
DRAWN cmansfield	1/18/17
CHECKED	
MATERIAL	
FINISH	

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Stokes Pol. DP Master Assembly - APD - OD

SIZE A	FSCM NO.	DRAWING NO. 1182017-01-OD	REV. 0
SCALE 1:4.75	RELEASE DATE:	SHEET 1	OF 1